



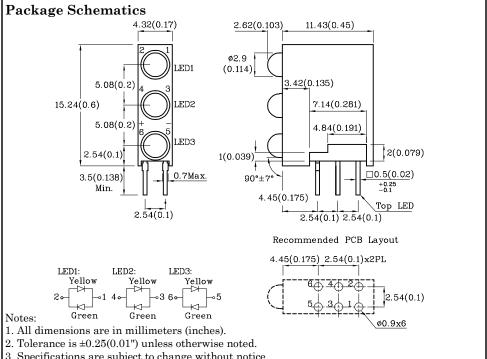
3mm Three Position CBI Housing

Features

- Housing material: Type 66 Nylon
- Black casing provides superior contrast
- Housing UL rating: 94V-0
- Reliable & robust
- Custom color combinations available
- RoHS Compliant







3. Specifications are subject to change without notice.

Absolute Maximum Rating (T _A =25°C)	gs Yellow (GaAsP/ GaP)		Green (GaP)	Unit	
Forward Current	I_{F} 30		25	mA	
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	i _{FS}	140	140	mA	
Power Dissipation	P_{D}	75	62.5	mW	
Operating Temperature	$T_{\rm A}$	-40 ~	-40 ~ +85 -40 ~ +85		
Storage Temperature	Tstg	-40 ~			
Lead Solder Temperature [2mm Below Package Base]	260°C For 3 Seconds				
Lead Solder Temperature [5mm Below Package Base]	260°C For 5 Seconds				

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

Operating Characteristics (T _A =25°C)	Yellow (GaAsP/ GaP)	Green (GaP)	Unit		
Forward Voltage (Typ.) (I _F =20mA)	V_{F}	2.1	2.2	V	
Forward Voltage (Max.) (I _F =20mA)	V_{F}	2.5	2.5	V	
Wavelength of Peak Emission CIE127-2007*(Typ.) (I _F =20mA)	λΡ	590*	565*	nm	
Wavelength of Dominant Emission CIE127-2007*(Typ.) (I _F =20mA)	λD	588*	568*	nm	
Spectral Line Full Width At Half-Maximum (Typ.) (I _F =20mA)	Δλ	35	30	nm	
Capacitance (Typ.) (V _F =0V, f=1MHz)		20	15	pF	

	Part Number	Emitting Color	Emitting Material	Lens-color	Luminous Intensity CIE127-2007* $(I_F=20\text{mA})$ mcd		Wavelength CIE127-2007* nm λP	Viewing Angle 20 1/2
					min.	typ.		
	XPZ3LUYG37M -	Yellow	GaAsP/GaP	White Diffused -	4*	7*	590*	60°
APZ3L0	APZ3LU I G37M	Green	GaP		6*	13*	565*	

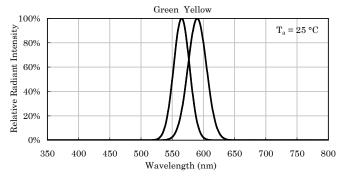
^{*}Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

Dec 02,2020







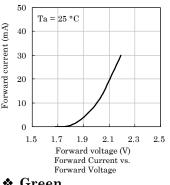


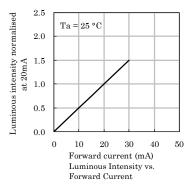
Relative Intensity Vs. CIE Wavelength

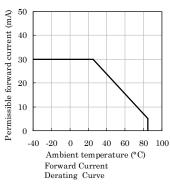
$T_a = 25~^{\circ}\mathrm{C}$ 1.0 309 45 60 0.5 909 0.0 15° 30° 45° 60° 759 90°

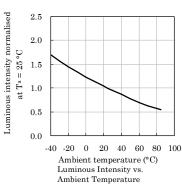
Spatial Distribution

♦ Yellow

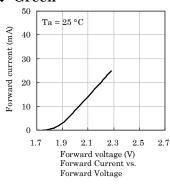


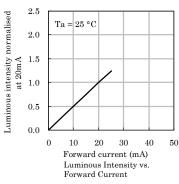


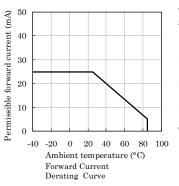


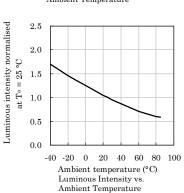


Green

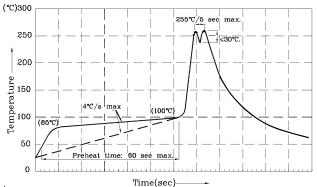








Wave Soldering Profile For Thru-Hole Products (Pb-Free Components)



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- Roces.

 1. Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
- 2.Peak wave soldering temperature between 245°C \sim 255°C for 3 sec (5 sec max).
- (8 set lines).

 3.Do not apply stress to the epoxy resin while the temperature is above 85°C.

 4.Fixtures should not incur stress on the component when mounting and during soldering process.

 5.SAC 305 solder alloy is recommended.

 6.No more than one wave soldering pass.

Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux, or wavelength),

the typical accuracy of the sorting process is as follows:

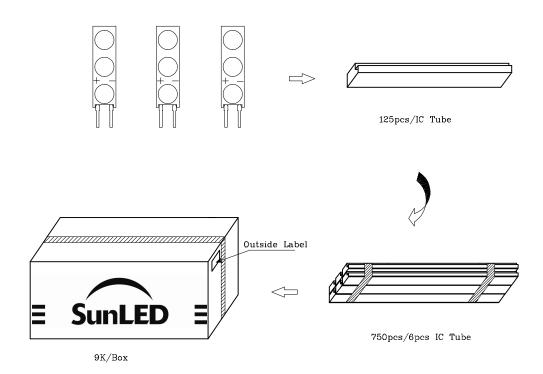
- 1. Wavelength: +/-1nm
- 2. Luminous Intensity / Luminous Flux: +/-15%
- 3. Forward Voltage: +/-0.1V

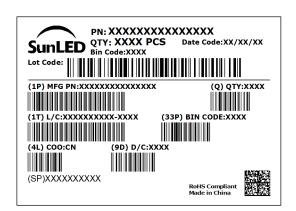
Note: Accuracy may depend on the sorting parameters.





PACKING & LABEL SPECIFICATIONS





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- 2. Contents within this document are subject to improvement and enhancement changes without notice.
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- 6. Additional technical notes are available at https://www.SunLEDusa.com/TechnicalNotes.asp

XDSA7793 V5-Z Layout: Maggie L.