Half Bridge IGBT Power Module, 600 V, 50 A

New INT-A-PAK

FEATURES

- Low $V_{CE(sat)}$ trench IGBT technology
- 5 μs short circuit capability
- $V_{CE(sat)}$ with positive temperature coefficient
- Maximum junction temperature 175 °C
- Low inductance case
- Fast and soft reverse recovery antiparallel FWD
- Isolated copper baseplate using DCB (Direct Copper Bonding) technology
- Compliant to RoHS Directive 2002/95/EC

TYPICAL APPLICATIONS

- UPS (Uninterruptable Power Supply)
- Electronic welders
- Switching mode power supplies

DESCRIPTION

Vishay's IGBT power module provides ultra low conduction loss as well as short circuit ruggedness. It is designed for applications such as UPS and SMPS.

PRODUCT SUMMARY	
V_{CES}	600 V
I_C at T_C = 80 °C	50 A
$V_{CE(sat)}$ (typical) at I_C = 50 A, 25 °C	1.65 V

ABSOLUTE MAXIMUM RATINGS (T_C = 25 °C unless otherwise noted)				
PARAMETER	SYMBOL	TEST CONDITIONS	MAX.	UNITS
Collector to emitter voltage	V_{CES}		600	V
Gate to emitter voltage	V_{GES}		± 20	
Collector current	I_C	T_C = 25 °C	85	A
		T_C = 80 °C	50	
Pulsed collector current	I_{CM} (1)	t_p = 1 ms	100	
Diode continuous forward current	I_F	T_C = 80 °C	50	
Diode maximum forward current	I_{FM} (1)	t_p = 1 ms	100	
Maximum power dissipation	P_D	T_J = 175 °C	208	W
RMS isolation voltage	V_{ISOL}	f = 50 Hz, t = 1 min	4000	V

Note

(1) Repetitive rating: Pulse width limited by maximum junction temperature.

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IGBT ELECTRICAL SPECIFICATIONS (T_C = 25 °C unless otherwise noted)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Collector to emitter breakdown voltage	$V_{(BR)CES}$	T_J = 25 °C	600	-	-	V
Collector to emitter saturation voltage	$V_{CE(sat)}$	V_{GE} = 15 V, I_C = 50 A, T_J = 25 °C	-	1.65	2.10	V
		V_{GE} = 15 V, I_C = 50 A, T_J = 175 °C	-	2.05	-	V
Gate to emitter threshold voltage	$V_{GE(th)}$	V_{CE} = V_{GE}, I_C = 1.4 mA, T_J = 25 °C	4.0	4.9	6.5	V
Collector cut-off current	I_{CES}	V_{CE} = V_{CES}, V_{GE} = 0 V, T_J = 25 °C	-	-	1.0	mA
Gate to emitter leakage current	I_{GES}	V_{GE} = V_{GES}, V_{CE} = 0 V, T_J = 25 °C	-	-	400	nA

SWITCHING CHARACTERISTICS						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Turn-on delay time	$t_{d(on)}$	V_{CC} = 300 V, I_C = 50 A, R_g = 3.3 Ω, V_{GE} = ± 15 V, T_J = 25 °C	-	58	-	ns
Rise time	t_r		-	31	-	ns
Turn-off delay time	$t_{d(off)}$		-	80	-	ns
Fall time	t_f		-	100	-	ns
Turn-on switching loss	E_{on}		-	0.41	-	mJ
Turn-off switching loss	E_{off}		-	0.42	-	mJ
Turn-on delay time	$t_{d(on)}$	V_{CC} = 300 V, I_C = 50 A, R_g = 3.3 Ω, V_{GE} = ± 15 V, T_J = 125 °C	-	64	-	ns
Rise time	t_r		-	37	-	ns
Turn-off delay time	$t_{d(off)}$		-	90	-	ns
Fall time	t_f		-	117	-	ns
Turn-on switching loss	E_{on}		-	0.69	-	mJ
Turn-off switching loss	E_{off}		-	0.69	-	mJ
Input capacitance	C_{ies}	V_{GE} = 0 V, V_{CE} = 30 V, f = 1.0 MHz	-	3.03	-	nF
Output capacitance	C_{oes}		-	0.25	-	nF
Reverse transfer capacitance	C_{res}		-	0.09	-	nF
SC data	I_{SC}	t_p ≤ 5 µs, V_{GE} = 15 V, T_J = 125 °C, V_{CC} = 360 V, V_{CEM} ≤ 600 V	-	450	-	A
Stray inductance	L_{CE}		-	-	30	nH
Module lead resistance, terminal to chip	$R_{CC'+EE'}$		-	0.75	-	mΩ

DIODE ELECTRICAL SPECIFICATIONS (T_C = 25 °C unless otherwise noted)							
PARAMETER	SYMBOL	TEST CONDITIONS		MIN.	TYP.	MAX.	UNITS
Forward voltage	V_F	I_F = 50 A	T_J = 25 °C	-	1.35	1.75	V
			T_J = 125 °C	-	1.37	-	V
Reverse recovery charge	Q_{rr}	I_F = 50 A, V_R = 300 V, R_G = 3.3 Ω, V_{GE} = - 15 V	T_J = 25 °C	-	2.3	-	µC
			T_J = 125 °C	-	4.3	-	µC
Peak reverse recovery current	I_{rr}		T_J = 25 °C	-	33	-	A
			T_J = 125 °C	-	58	-	A
Reverse recovery energy	E_{rec}		T_J = 25 °C	-	0.56	-	mJ
			T_J = 125 °C	-	1.11	-	mJ

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THERMAL AND MECHANICAL SPECIFICATIONS							
PARAMETER		SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Maximum junction temperature range		T_J		-	-	175	°C
Storage temperature range		T_{Stg}		- 40	-	125	°C
Junction to case per ½ module	IGBT	R_{thJC}		-	-	0.72	K/W
	Diode			-	-	1.02	
Case to sink (Conductive grease applied)		R_{thCS}		-	0.05	-	
Mounting torque			Power terminal screw: M5	2.5 to 5.0			Nm
			Mounting screw: M6	3.0 to 5.0			
Weight			Weight of module	-	150	-	g

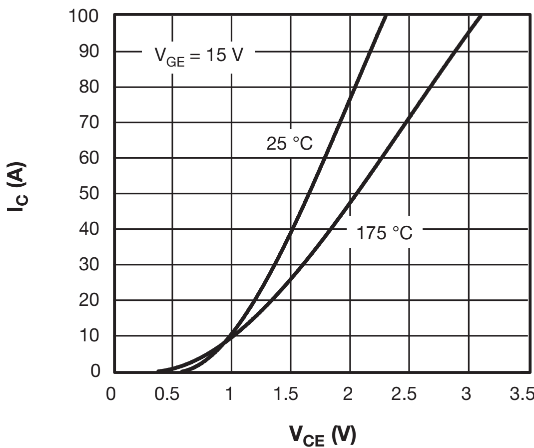

Fig. 1 - IGBT Typical Output Characteristics

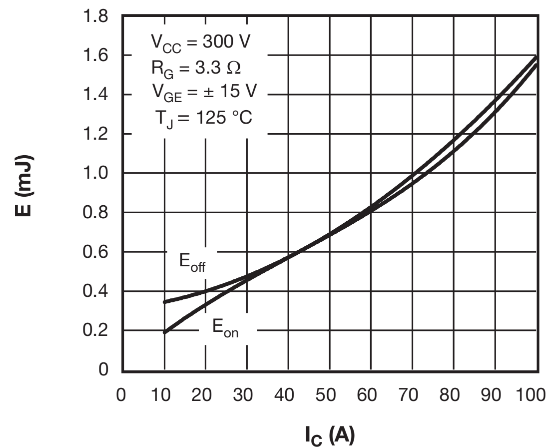

Fig. 3 - IGBT Switching Loss vs. I_C

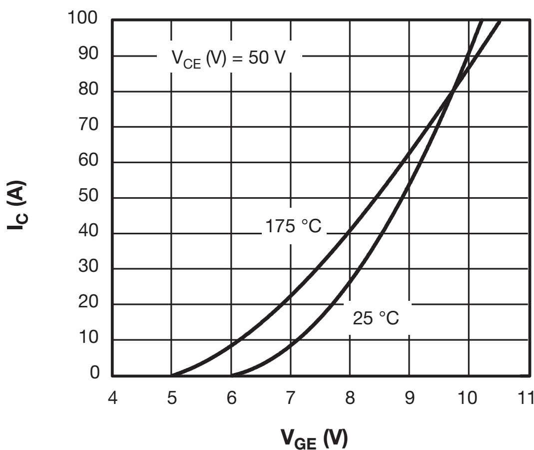

Fig. 2 - IGBT Transfer Characteristics

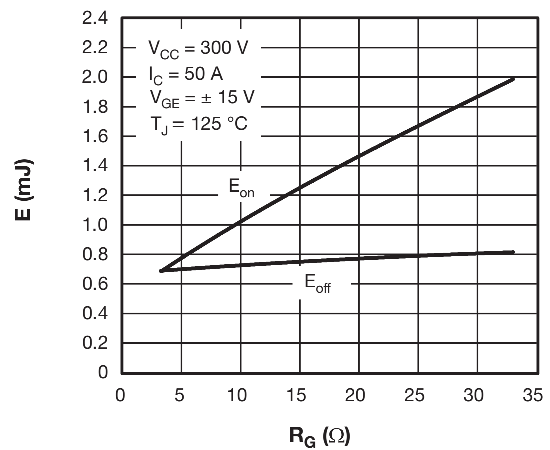

Fig. 4 - IGBT Switching Loss vs. R_G

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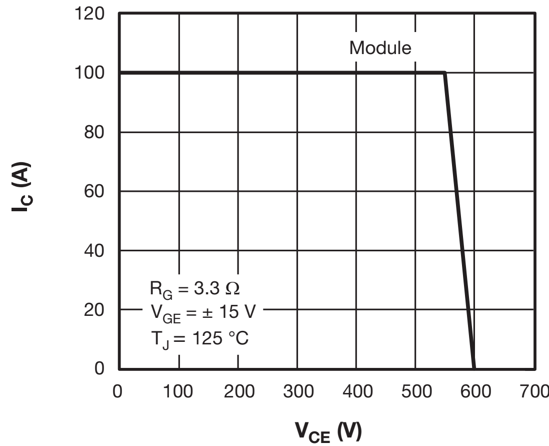

Fig. 5 - RBSOA

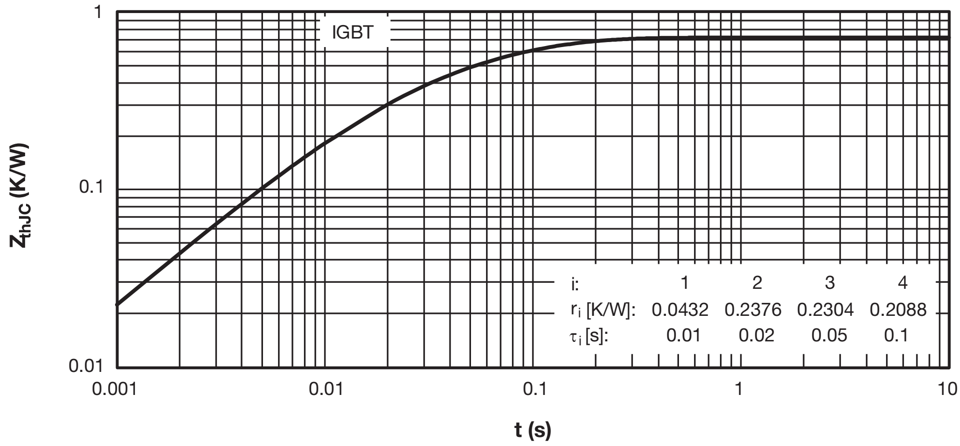

Fig. 6 - IGBT Transient Thermal Impedance

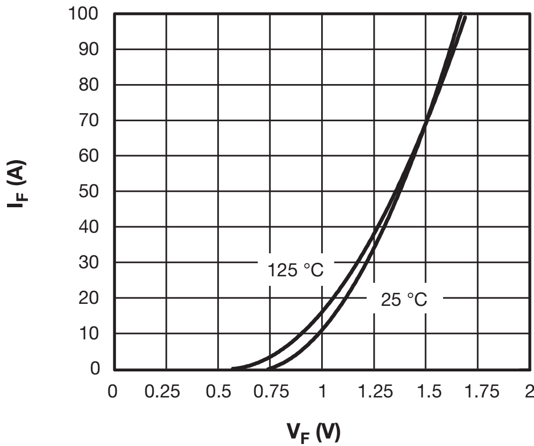

Fig. 7 - Diode Forward Characteristics

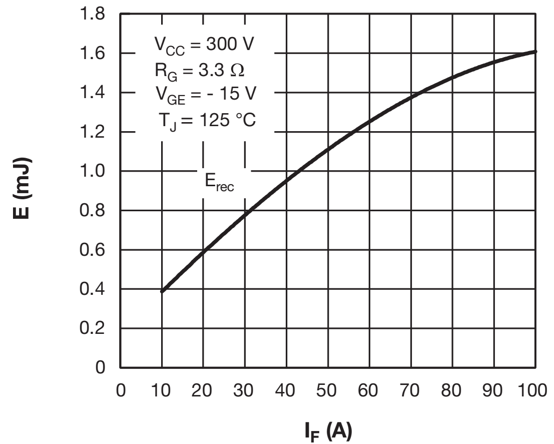

Fig. 8 - Diode Switching Loss vs. I_F

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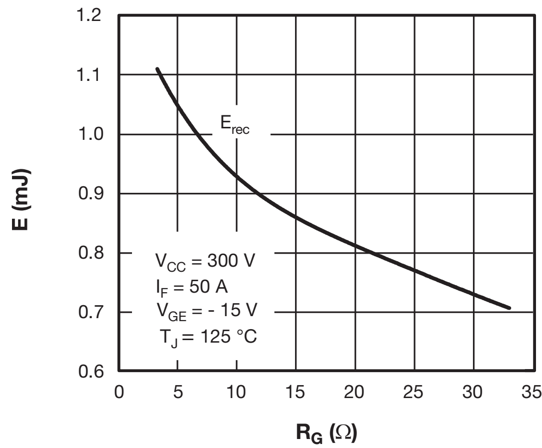


Fig. 9 - Diode Switching Loss vs. R_G

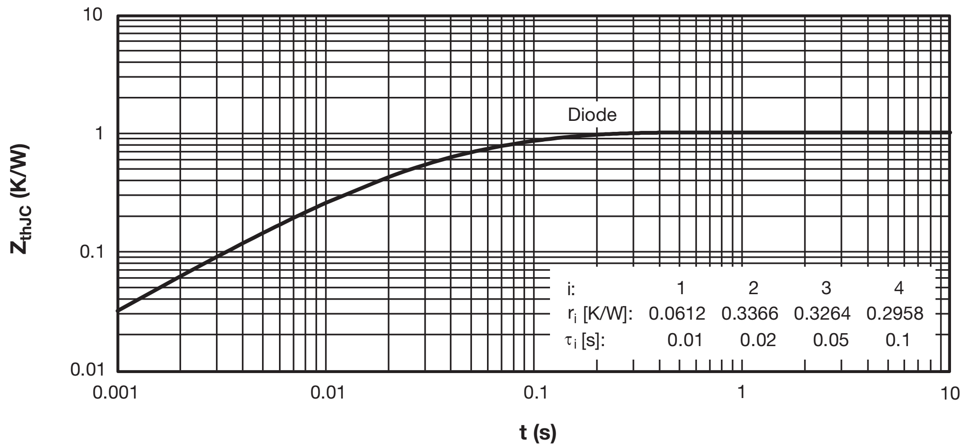
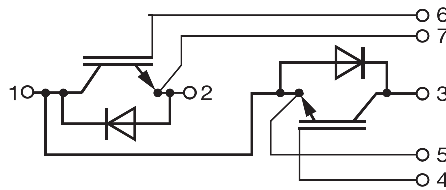


Fig. 10 - Diode Transient Thermal Impedance

CIRCUIT CONFIGURATION



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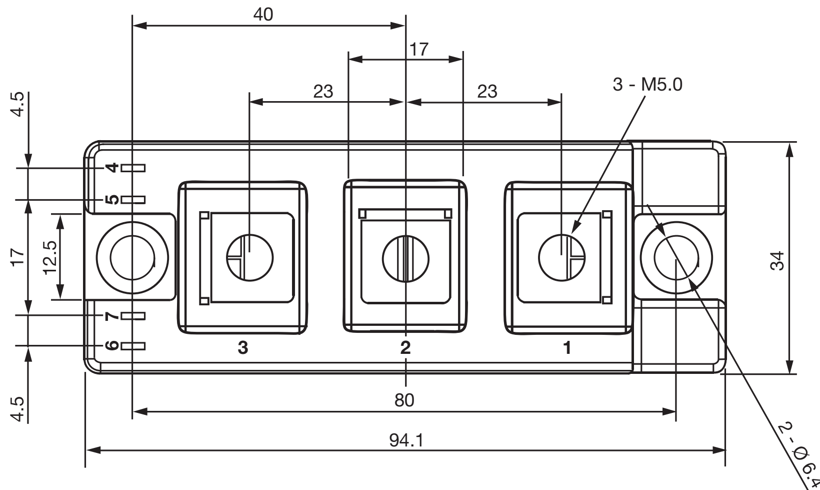
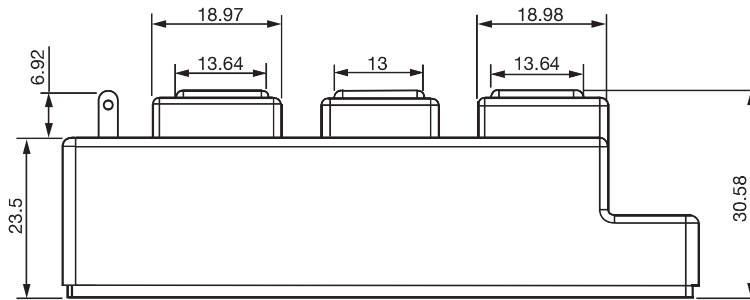
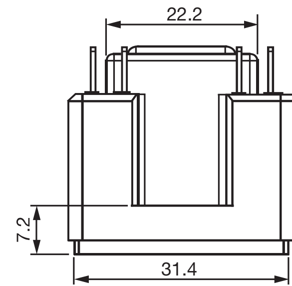
DIMENSIONS in millimeters







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