



3mm RIGHT ANGLE LED INDICATOR

Features

- Housing material: Type 66 Nylon
- Black casing provides superior contrast
- Housing UL rating: 94V-0
- \bullet Reliable & robust
- Custom color combinations available
- RoHS Compliant





Package Schematics 9.65[0.38] $3.81[0.15]\pm0.3$ 4.83[0.19] 7.11[0.28] 3.81[0.15] 0.2[0.008] 3.5[0.138]MIN □0.5[0.02]⁺0 1.6[0.063]MAX 2.03[0.08] 2.54[0.1] 1.9[0.075] 1.9[0.075] RECOMMENDED PCB LAYOUT 1 ANODE GREEN 2 COMMON CATHODE 3 ANODE YELLOW 2.54[0.1] ø1.7[0.067] ø0.889−3 1.9[0.075]1.9[0.075]

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Ratings ($T_A=25^{\circ}\mathrm{C}$)		UG (GaP)	UY (GaAsP/ GaP)	Unit	
Reverse Voltage	V_{R}	5	5	V	
Forward Current	I_{F}	25	30	mA	
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	i_{FS}	140	140	mA	
Power Dissipation	P_{D}	62.5	75	mW	
Operating Temperature	$T_{\rm A}$	-40 ~	°C		
Storage Temperature	Tstg	-40 ~			
Lead Solder Temperature [2mm Below Package Base]	260°C For 3 Seconds				
Lead Solder Temperature [5mm Below Package Base]	260°C For 5 Seconds				

Operating Characteristics (T _A =25°C)	UG (GaP)	UY (GaAsP/ GaP)	Unit	
Forward Voltage (Typ.) (I _F =20mA)	V_{F}	2.2	2.1	V
Forward Voltage (Max.) (I _F =20mA)	V_{F}	2.5	2.5	V
Reverse Current (Max.) (V _R =5V)	I_R	10	10	uA
Wavelength of Peak Emission CIE127-2007* (Typ.) (I _F =20mA)	λΡ	565*	590*	nm
Wavelength of Dominant Emission CIE127-2007* (Typ.) (I _F =20mA)	λD	568*	588*	nm
Spectral Line Full Width At Half-Maximum (Typ.) (I _F =20mA)	Δλ	30	35	nm
Capacitance (Typ.) (V _F =0V, f=1MHz)	С	15	20	pF

Luminous Intensity

Part Number	Emitting Color	Emitting Material	Lens-color	CIE127-2007* (I _F =20mA) med		CIE127-2007* nm λP	Angle 20 1/2
				min.	typ.		
XWP1SUGY93M	Green	GaP	White Diffused -	4*	9*	565*	100°
	Yellow	GaAsP/GaP		2*	5*	590*	

^{*}Luminous intensity value and wavelength are in accordance with CIE127-2007 standards. Dec 25.2013

XDSA2770 V8-Z Layout: Maggie L.

Wavelength

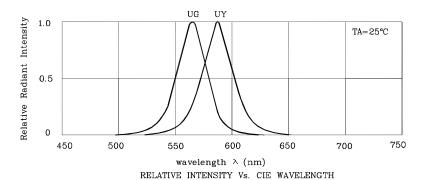
Viewing

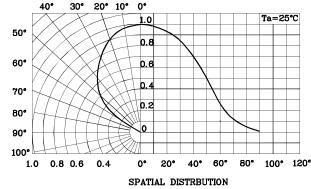


Part Number: XWP1SUGY93M

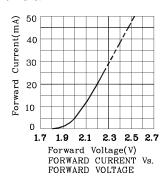
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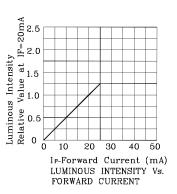


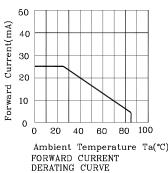


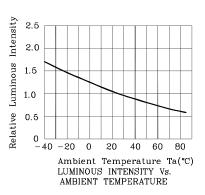


♦ UG

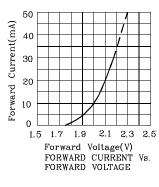


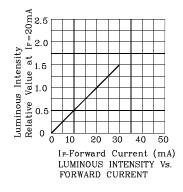


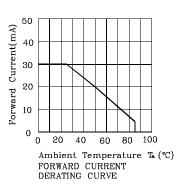


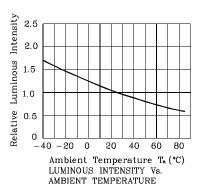


UY

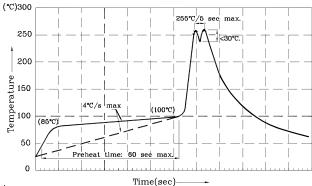








Wave Soldering Profile For Thru-Hole Products (Pb-Free Components)



- 1. Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C 2. Peak wave soldering temperature between 245°C ~ 255°C for 3 sec
- (5 sec max).
- (8 sec links).

 3.Do not apply stress to the epoxy resin while the temperature is above 85°C.

 4.Fixtures should not incur stress on the component when mounting and during soldering process.

 5.SAC 305 solder alloy is recommended.

 6.No more than one wave soldering pass.

Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux, or wavelength),

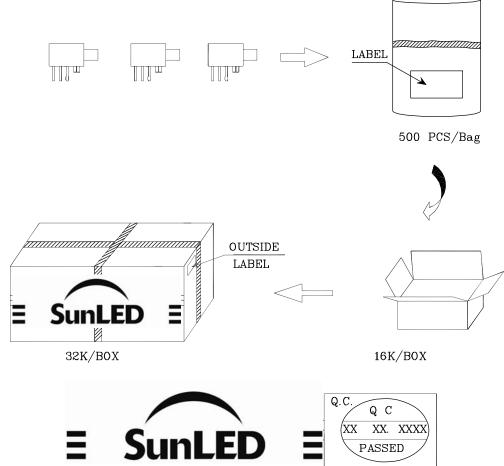
the typical accuracy of the sorting process is as follows:

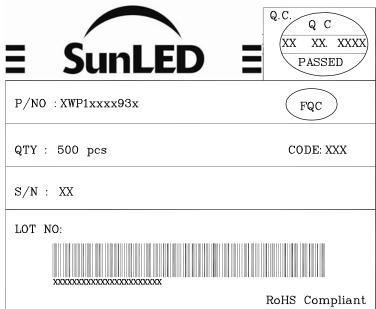
- 1. Wavelength: +/-1nm
- 2. Luminous Intensity / Luminous Flux: +/-15%
- 3. Forward Voltage: +/-0.1V

Note: Accuracy may depend on the sorting parameters.



PACKING & LABEL SPECIFICATIONS





TERMS OF USE

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- 2. Contents within this document are subject to improvement and enhancement changes without notice.
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Dec 25,2013