

# **Product Change Notification**

PCN19-09 - KSS, KMS, KSU marking

**C&K** 2 rue Berthollet - B.P. 359 F-39105 Dole Cedex - France Tel :+33 (0)3 84 72 81 12 www.ckswitches.com



### **Document revision**

Revision	Date	Description	Author
A	20/06/2019	Stopping the ink jet marking	J. Smolinski
		on top of the KSS and KMS	
		metal cage	
В	25/06/2019	Adding KSU family	J.Phan
С	17/09/2019	Updated application date	J. Smolinski

C&K

2 rue Berthollet - B.P. 359 F-39105 Dole Cedex - France Tel :+33 (0)3 84 72 81 12 www.ckswitches.com



## Summary

Purpose	. 4
Overview	. 4
Part References affected	5
Date of application	. 5
Conditions of application	5
Support	
	Purpose Overview Impact of Change and Qualification Part References affected Date of application Conditions of application Support

#### C&K

2 rue Berthollet - B.P. 359 F-39105 Dole Cedex - France Tel :+33 (0)3 84 72 81 12 www.ckswitches.com



#### 1. Purpose

C&K, as design and manufacturing company for micro-miniature tact switches, is constantly looking to improve the manufacturing means and processes in order to continue serving its customers with the highest performance level.

As part of this continuous improvement policy, in order to avoid contamination, we are stopping the ink jet marking on top of the metal cage for KSS, KMS and KSU series.

#### 2. Overview

Today, all KSS, KMS and KSU have an inkjet marking related to the date code and the version number:



This marking induce a possible risk of pollution and contamination on the assembly lines. The date code is also located on the label affixed to the plastic flange of the reel so traceability is ensured like all the other C&K products.

#### 3. Impact of Change and Qualification

- 3.1 Impact of Change None
- 3.2 Qualification Not applicable

**C&K** 2 rue Berthollet - B.P. 359 F-39105 Dole Cedex - France Tel :+33 (0)3 84 72 81 12 www.ckswitches.com





#### 4. Part References affected

KSS SERIES	KMS SERIES	KSU SERIES
Kss221g Lfs	Kms221g Lfs	KSU211W LFS
Kss221g Lfs	Kms221gp Lfs	KSU213W LFG
Kss221g Lfs	Kms221gp Lfs	KSU213W EL 5,4 LFG
Kss221gh Lfs	Kms223g Lfg	KSU213ST LFG
Kss221gx Lfs	Kms223gp Lfg	KSU213W LFG
Kss223g Lfg	Kms231gp Wt Ulc Lfs	KSU213W LFG
Kss223g Lfg =s=	Kms231g Lfs	KSU213W EL 5,4 LFG-A
Kss231g Lfsh	Kms231g Lfs	
Kss231g Lfs	Kms231gp Lfs	
Kss233g Lfg	Kms233gp Wt Lfg	
Kss241g Lfsh	Kms233g Lfg	
Kss241g Lfs	Kms233g Lfg =s=	
Kss243g Lfg	Kms233gp Lfg	
Kss321g Lfs		
Kss323g Lfg		
Kss331g Lfs		
Kss333g Lfg		
Kss341g Lfs		
-		

#### 5. Date of application

Kss343g Lfg Kss333w Lfg

This PCN is for information only, and will be effective for productions starting November 1<sup>st</sup> 2019.

#### 6. Conditions of application

Not applicable

#### 7. Support

For any question, please contact your C&K sales representative.

2 rue Berthollet - B.P. 359 F-39105 Dole Cedex - France Tel :+33 (0)3 84 72 81 12 www.ckswitches.com