

Lumileds LLC 370 West Trimble Road San Jose, California 95131 USA

November 3, 2016

### Product Change Notification #: 2016073F Subject: Lumileds announces second manufacturing site qualification for Lime Lumiramic Phosphor wafers

Dear Valued Customer,

#### Overview

Lumileds is releasing notification of a second manufacturing site for Lime Lumiramic Phosphor wafers used in its Rebel ES Color and LUXEON Z Lime products. The new manufacturing site will be on the site of Lumileds' facility in Aachen (Rothe-Erde), Germany. The details of the activity and the supporting documents are attached below.

Description of Change(a):	Lumilada is adding a second manufacturing site for its
Description of Change(s):	Lumileds is adding a second manufacturing site for its
	Lime Lumiramic Phosphor wafers used in Rebel ES Color
	and LUXEON Z Lime products
Customer Impact and Recommended	No Fit, Form or Function impact from the new site
Actions:	
Products affected:	LUXEON Rebel ES Color, LUXEON Z
Reference Documents/Attachments:	Attachment A: Affected Part Numbers
	Attachment B: Change Overview
Reason for change(s):	Increased capacity for future growth
Anticipated date when shipments of the	Dec 26, 2016
changed product can commence:	
Anticipated (positive and negative) impact	No impact on performance of devices
on form, fit, function or reliability:	
Supplier Qualification plan results, where	See Attachment B: Change Overview
applicable:	
Customer part number(s), if applicable:	See Appendix A for affected Lumileds part numbers
Date, when qualification samples are	Contact Lumileds sales representative if samples are
available, if applicable:	required
Date, when final qualification data are	Final qualification data available upon request
available, if applicable:	
Last date, if applicable, of manufacture of	N/A
the unchanged product:	

### Contact:

If you have any questions, or need any further assistance, please contact your Lumileds sales representative.



# **Attachments**

## Attachment A: Affected part numbers

Product	Part Number
Rebel ES Color	LXML-PX02-0000
Rebel ES Color	LXML-PX02-265
Rebel ES Color	LXML-PX02-410
Rebel ES Color	LXML-PX02-PB03
Rebel ES Color	LXML-PX02-SL02
LUXEON Z	LXZ1-PX01
LUXEON Z	LXZ1-PX01-0144
LUXEON Z	LXZ1-PX01-0154
LUXEON Z	LXZ1-PX01-0164
LUXEON Z	LXZ1-PX01-0174
LUXEON Z	LXZ1-PX01-0184
LUXEON Z	LXZ1-PX01-0194
LUXEON Z	LXZ1-PX01-397
LUXEON Z	LXZ1-PX01-QE03

## **Attachment B: Change Overview**

Lumileds will begin production from a second manufacturing site for Lime Lumiramic Phosphor wafers used in its Lime Rebel ES Color and LUXEON Z products. The new manufacturing site will be on the site of Lumileds' facility in Aachen (Rothe-Erde), Germany. The new production facility will be housed in the Lumileds Development Center Aachen (LDCA), which is dedicated to research, development, and application of luminescent materials for LEDs. This brings to bear the expertise of the technical team together with the manufacture of the phosphor solutions. The new site is also just 90 km from the existing manufacturing site in Maarheeze, The Netherlands.





- LDCA is the phosphor center of Philips Lumileds Lighting
- Dedicated to R&D, manufacturing, and application of luminescent materials for LEDs
- Housed in a renovated facility at the Philips site Rothe Erde in Aachen, Germany
- ~ 40 People, integrating activities formally located in Maarheeze, Netherlands and Aachen Research campus







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