# IGBT - Field Stop, Trench 1200 V, 40 A

# **FGH12040WD**

### Description

Using novel field stop IGBT technology, ON Semiconductor's new series of field stop  $2^{nd}$  generation IGBTs offer the optimum performance for welder applications where low conduction and switching losses are essential.

#### **Features**

- Maximum Junction Temperature: T<sub>J</sub> =175°C
- Positive Temperature Co-efficient for Easy Parallel Operating
- Low Saturation Voltage:  $V_{CE(sat)} = 2.3 \text{ V (Typ.)}$  @  $I_C = 40 \text{ A}$
- 100% of the Parts Tested for I<sub>LM</sub> (Note 1)
- Short Circuit Ruggedness > 5 us @ 150°C
- High Input Impedance
- This Device is Pb-Free and is RoHS Compliant

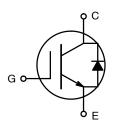
# **Applications**

• Only for Welder



# ON Semiconductor®

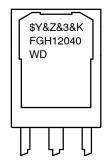
#### www.onsemi.com





TO-247 long leads CASE 340CH

### **MARKING DIAGRAM**



\$Y = ON Semiconductor Logo &Z = Assembly Plant Code &3 = Numeric Date Code

%K = Lot Code

FGH12040WD = Specific Device Code

### **ORDERING INFORMATION**

See detailed ordering and shipping information on page 2 of this data sheet.

### **ABSOLUTE MAXIMUM RATINGS**

Symbol	Description		FGH75T65SHDTL4	Unit
V <sub>CES</sub>	Collector to Emitter Voltage		1200	V
V <sub>GES</sub>	Gate to Emitter Voltage		±25	V
	Transient Gate to Emitter Voltage		±30	V
I <sub>C</sub>	Collector Current $T_C = 25^{\circ}C$		80	Α
	T <sub>C</sub>	= 100°C	40	Α
I <sub>LM</sub> (Note 1)	Clamped Inductive Load Current T <sub>C</sub> = 25°C		100	Α
I <sub>CM</sub> (Note 2)	Pulsed Collector Current		100	Α
I <sub>F</sub>	Diode Continuous Forward Current $T_C = 25^{\circ}C$		80	Α
	Diode Continuous Forward Current T <sub>C</sub>	= 100°C	40	Α
I <sub>FM</sub> (Note 2)	Diode Maximum Forward Current		100	Α
SCWT(Note 3)	Short Circuit Withstand Time T <sub>C</sub>	= 150°C	5	us
P <sub>D</sub>	Maximum Power Dissipation T <sub>C</sub>	= 25°C	428	W
	T <sub>C</sub>	= 100°C	214	W
TJ	Operating Junction Temperature		-55 to +175	°C
T <sub>STG</sub>	Storage Temperature Range		-55 to +175	°C
TL	Maximum Lead Temp. for Soldering Purposes, 1/8	" from Case for 5 Seconds	300	°C

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

1. V<sub>CC</sub> = 600 V, V<sub>GE</sub> = 15 V, I<sub>C</sub> = 100 A, R<sub>G</sub> = 23 Ω, Inductive Load.

2. Repetitive rating: Pulse width limited by max. junction temperature.

3. V<sub>CC</sub> = 600 V, V<sub>GE</sub> = 12 V

# THERMAL CHARACTERISTICS

Symbol	Parameter	FGH75T65SHDTL4	Unit
R <sub>θJC</sub> (IGBT)	Thermal Resistance, Junction to Case	0.35	°C/W
$R_{\theta JC}$ (Diode)	Thermal Resistance, Junction to Case	1.4	°C/W
$R_{ hetaJA}$	Thermal Resistance, Junction to Ambient	40	°C/W

### PACKAGE MARKING AND ORDERING INFORMATION

Part Number	Top Mark	Package	Packing Method	Reel Size	Tape Width	Quantity
FGH12040WD-F155	FGH12040WD	TO-247	Tube	_	ı	30

# ELECTRICAL CHARACTERISTICS OF THE IGBT (T<sub>C</sub> = 25°C unless otherwise noted)

Symbol	Parameter	Test Conditions	Min	Тур	Max	Unit
OFF CHARACTERISTICS						
BV <sub>CES</sub>	Collector to Emitter Breakdown Voltage	$V_{GE} = 0 \text{ V, } I_{C} = 250 \text{ uA}$	1200	-	-	V
$\Delta$ BV <sub>CES</sub> / $\Delta$ T <sub>J</sub>	Temperature Coefficient of Breakdown Voltage	$V_{GE} = 0 \text{ V, } I_{C} = 250 \text{ uA}$	_	1.2	_	V/°C
I <sub>CES</sub>	Collector Cut-Off Current	$V_{CE} = V_{CES}, V_{GE} = 0 V$	ı	İ	250	uA
I <sub>GES</sub>	G-E Leakage Current	$V_{GE} = V_{GES}, V_{CE} = 0 V$	-	-	±400	nA

# **ELECTRICAL CHARACTERISTICS OF THE IGBT** (T<sub>C</sub> = 25°C unless otherwise noted) (continued)

Symbol	Parameter	Test Conditions	Min	Тур	Max	Unit
ON CHARACT	ERISTICS					
V <sub>GE(th)</sub>	G-E Threshold Voltage	$I_C$ = 40 mA, $V_{CE}$ = $V_{GE}$	4.8	6.4	8.0	V
V <sub>CE(sat)</sub>	Collector to Emitter Saturation Voltage	I <sub>C</sub> = 40 A, V <sub>GE</sub> = 15 V, T <sub>C</sub> = 25°C	-	2.3	2.9	V
		I <sub>C</sub> = 40 A, V <sub>GE</sub> = 15 V, T <sub>C</sub> = 175°C	_	2.7	=	٧
DYNAMIC CH	ARACTERISTICS		•	•		
C <sub>ies</sub>	Input Capacitance	V <sub>CE</sub> = 30 V, V <sub>GE</sub> = 0 V, f = 1 MHz	-	2800	-	pF
C <sub>oes</sub>	Output Capacitance	† = 1 MHZ	-	105	=	pF
C <sub>res</sub>	Reverse Transfer Capacitance		-	60	-	pF
SWITCHING C	CHARACTERISTICS					
T <sub>d(on)</sub>	Turn-On Delay Time	$V_{CC} = 600 \text{ V}, I_{C} = 40 \text{ A},$	-	45	-	ns
T <sub>r</sub>	Rise Time	$R_G$ = 23 Ω, $V_{GE}$ = 15 V, Inductive Load, $T_C$ = 25°C	-	70	-	ns
T <sub>d(off)</sub>	Turn-Off Delay Time		-	560	_	ns
T <sub>f</sub>	Fall Time		-	15	-	ns
E <sub>on</sub>	Turn-On Switching Loss		-	4.1	-	mJ
E <sub>off</sub>	Turn-Off Switching Loss		-	1.0	_	mJ
E <sub>ts</sub>	Total Switching Loss		-	5.1	_	mJ
T <sub>d(on)</sub>	Turn-On Delay Time	$V_{CC} = 600 \text{ V}, I_C = 40 \text{ A},$ $R_G = 23 \Omega, V_{GE} = 15 \text{ V},$	-	43	-	ns
T <sub>r</sub>	Rise Time	Inductive Load, T <sub>C</sub> = 175°C	-	73	_	ns
T <sub>d(off)</sub>	Turn-Off Delay Time		-	572	-	ns
T <sub>f</sub>	Fall Time		-	58	-	ns
E <sub>on</sub>	Turn-On Switching Loss		-	6.9	_	mJ
E <sub>off</sub>	Turn-Off Switching Loss		-	1.9	_	mJ
E <sub>ts</sub>	Total Switching Loss		-	8.8	-	mJ
$Q_g$	Total Gate Charge	V <sub>CE</sub> = 600 V, I <sub>C</sub> = 40 A, V <sub>GE</sub> = 15 V	-	226	-	nC
Q <sub>ge</sub>	Gate to Emitter Charge	VGE = 13 V	_	18	_	nC
Q <sub>gc</sub>	Gate to Collector Charge		-	155	_	nC

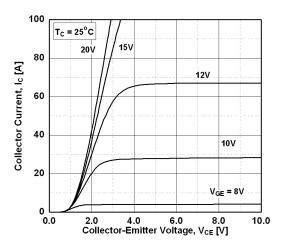
Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

# **ELECTRICAL CHARACTERISTICS OF THE DIODE** (T<sub>C</sub> = 25°C unless otherwise noted)

Symbol	Parameter	Test Conditions		Min	Тур	Max	Unit
V <sub>FM</sub>	Diode Forward Voltage	I <sub>F</sub> = 40 A	T <sub>C</sub> = 25°C	-	3.6	4.7	V
			T <sub>C</sub> = 175°C	-	2.9	-	
t <sub>rr</sub>	Diode Reverse Recovery Time	$V_R = 600 \text{ V}, I_F = 40 \text{ A}, dI_F/dt = 200 \text{ A/us}, T_C = 25^{\circ}\text{C}$		-	71	-	ns
I <sub>rr</sub>	Diode Peak Reverse Recovery Current			-	6.8	-	Α
Q <sub>rr</sub>	Diode Reverse Recovery Charge			-	242	-	nC
E <sub>rec</sub>	Reverse Recovery Energy	$V_R$ = 600 V, $I_F$ = 40 A, $dI_F/dt$ = 200 A/ $\mu$ s, $T_C$ = 175°C		-	690	-	uJ
t <sub>rr</sub>	Diode Reverse Recovery Time			-	500	-	ns
I <sub>rr</sub>	Diode Peak Reverse Recovery Current			-	17	-	Α
Q <sub>rr</sub>	Diode Reverse Recovery Charge			ı	4250	-	nC

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

### TYPICAL PERFORMANCE CHARACTERISTICS



**Figure 1. Typical Output Characteristics** 

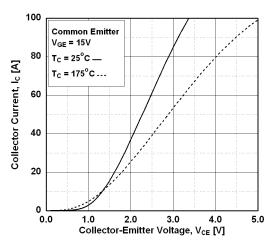


Figure 3. Typical Saturation Voltage Characteristics

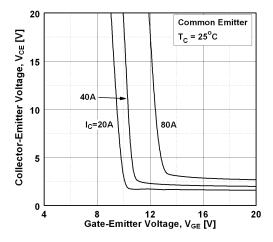


Figure 5. Saturation Voltage vs. V<sub>GE</sub>

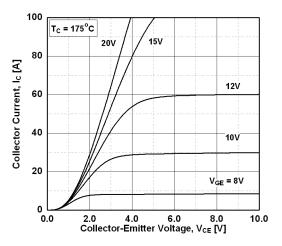


Figure 2. Typical Output Characteristics

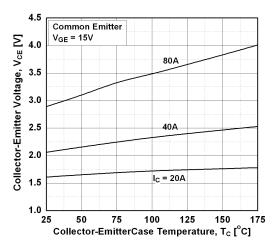


Figure 4. Saturation Voltage vs. Case Temperature at Variant Current Level

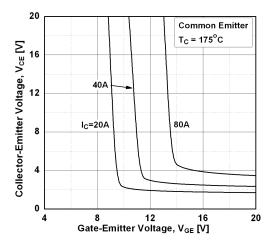


Figure 6. Saturation Voltage vs. V<sub>GE</sub>

# TYPICAL PERFORMANCE CHARACTERISTICS (Continued)

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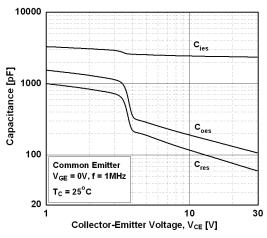
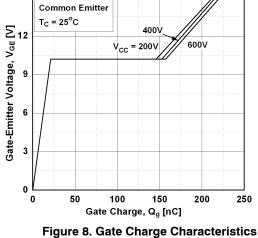


Figure 7. Capacitance Characteristics



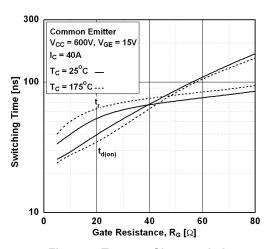


Figure 9. Turn-on Characteristics vs. **Gate Resistance** 

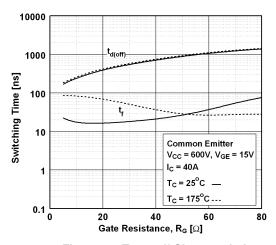


Figure 10. Turn-off Characteristics vs. Gate Resistance

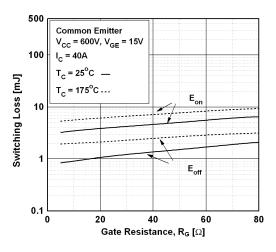


Figure 11. Switching Loss vs. Gate Resistance

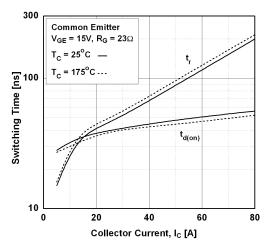


Figure 12. Turn-on Characteristics vs. Collector Current

# TYPICAL PERFORMANCE CHARACTERISTICS (Continued)

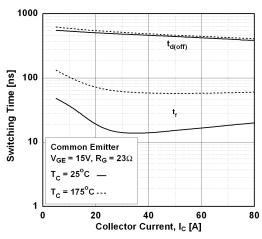


Figure 13. Turn-off Characteristics vs. Collector Current

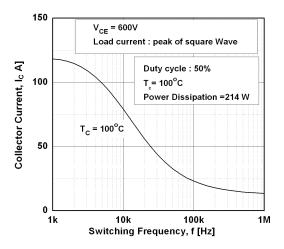


Figure 15. Load Current vs. Frequency

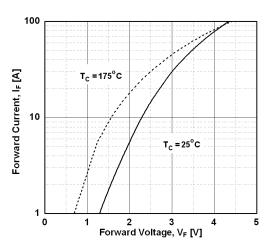


Figure 17. Forward Characteristics

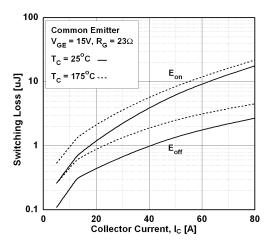


Figure 14. Switching Loss vs. Collector Current

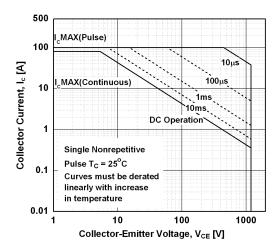


Figure 16. SOA Characteristics

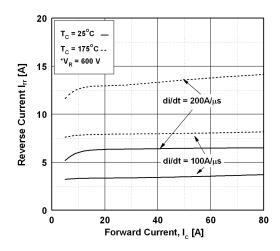
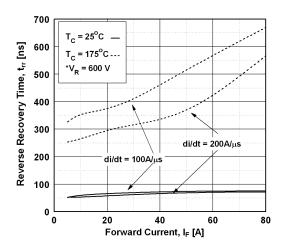


Figure 18. Reverse Recovery Current

# TYPICAL PERFORMANCE CHARACTERISTICS (Continued)



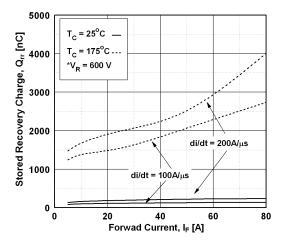


Figure 19. Reverse Recovery Time

Figure 20. Stored Charge

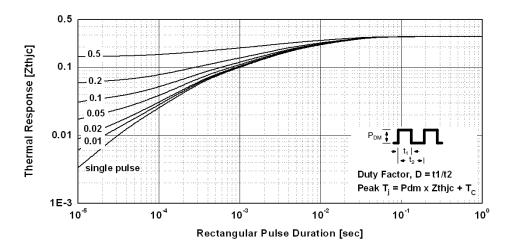


Figure 21. Transient Thermal Impedance of IGBT

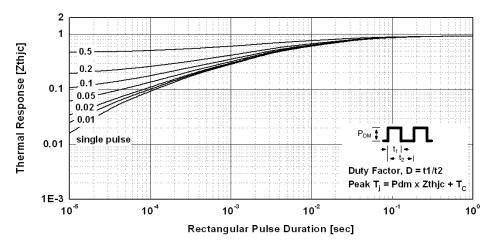
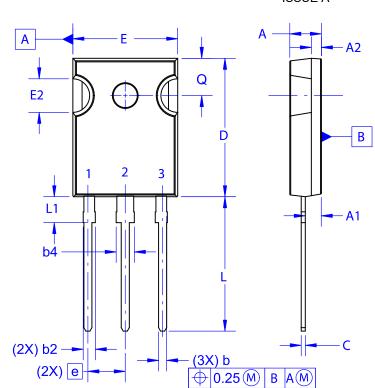


Figure 22. Transient Thermal Impedance of Diode

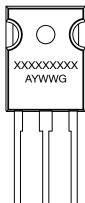
### TO-247-3LD CASE 340CH **ISSUE A**





- A. DIMENSIONS ARE EXCLUSIVE OF BURRS, MOLD FLASH, AND TIE BAR EXTRUSIONS.
- B. ALL DIMENSIONS ARE IN MILLIMETERS.
- C. DRAWING CONFORMS TO ASME Y14.5 2009.
  D. DIMENSION A1 TO BE MEASURED IN THE REGION DEFINED BY L1.
- E. LEAD FINISH IS UNCONTROLLED IN THE REGION DEFINED BY L1.

# GENERIC **MARKING DIAGRAM\***



XXXX = Specific Device Code

= Assembly Location

WW = Work Week

= Pb-Free Package

\*This information is generic. Please refer to device data sheet for actual part marking. Pb-Free indicator, "G" or microdot "■", may or may not be present. Some products may not follow the Generic Marking.

	DATE (	09 OCT 2019
Ø P —		<sup>→</sup> P1 D2
S E1 —		D1
	2	
		5

DIM	MILLIMETERS				
DIM	MIN	NOM	MAX		
Α	4.58	4.70	4.82		
<b>A</b> 1	2.29	2.475	2.66		
A2	1.40	1.50	1.60		
D	20.32	20.57	20.82		
Е	15.37	15.62	15.87		
E2	4.96	5.08	5.20		
e	~	5.56	~		
L	19.75	20.00	20.25		
L1	3.69	3.81	3.93		
ØΡ	3.51	3.58	3.65		
Q	5.34	5.46	5.58		
S	5.34	5.46	5.58		
b	1.17	1.26	1.35		
b2	1.53	1.65	1.77		
b4	2.42	2.54	2.66		
С	0.51	0.61	0.71		
D1	13.08	~	~		
D2	0.51	0.93	1.35		
E1	12.81	~	~		
ØP1	6.61	6.73	6.85		

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DESCRIPTION:	TO-247-3LD		PAGE 1 OF 1		

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